

## ABSTRACT OF DISCLOSURE

A pouch-type lithium secondary battery including a battery unit having a positive electrode plate, a negative electrode plate, and a separator between the positive and negative electrode plates; electrode tabs extending from each of the positive and negative electrode plates of the battery unit, respectively; a case having a space to accommodate the battery unit; a sealing surface along the periphery of the space; and a protection circuit board electrically connected to the electrode tabs, wherein portions of each of the electrode tabs extend outside the case, and are bent in an upright position with respect to a plane of the sealing surface.